

Garant

Indexable insert for turning SC.T 120408, for medium machining, Grade: HB7120-1

**Order data**

Order number	260766 HB7120-1
GTIN	4045197818621
Item class	21G

Technical description

Grade	HB7120-1
Corner radius	0.8 mm
Main application	M
Cutting speed v_c main application	80 - 260 m/min
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Cutting conditions	continuous
Feed f	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SCMT 120408

Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning